Drum Jack Stand User Manual



Drum Jack Stands - SPP SPP-DJ-2T and SPP-DJ-4T



Table of contents

1.	Introduction	3
2.	Specifications	3
3.	PPE	3
4.	Pre use inspection	3
5.	Ground & site requirements	4
6.	Setup procedure	4/5
8.	Final check before commencing pull	5
9.	Spare parts	6
10.	Stickers & compliance plate	6/7

Warranty & Support

The Drum Jack Stand are covered by a 12-month warranty from date of purchase.

For technical support, training or to report defects, contact:

TEN Group

+61 7 3212 8999

workshopservice@tengroup.com.au



Drum Jack Stand User Manual

1. Introduction

This manual provides operating, inspection, maintenance and safety information for TEN Group's Drum Jack Stands SPP-DJ-2T and SPP-DJ-4T. It is intended for trained personnel only. Read and understand this manual before using the equipment.

Intended use: lifting, supporting and enabling controlled rotation of cable drums for unspooling during electrical cable installation. Do not use for any purpose other than those described.

2. Specifications

Part No.	SPP-DJ-2T	SPP-DJ-4T	
Rated Capacity (kg)	2,000	4,000	
Inclusions	2 x scissor lift style frames 2 x rated spindles/joining bar 2 x drum cones 2 x retaining collars		
Lifting Mechanism Screw style with handle or easy wind hex hea		asy wind hex head for rattle gun	
Mobilty	Wheels & handles for manoeuvrability; foldable for storage & transport		
Fixing (Optional)	4 x Bolt-down points on each frame for secure or permanent fixing		
Spindle OD & wall thickness (mm)	60/5	70/8	
Drum Dia. (min/max)(mm)	1800	1400/2400	
Drum Width (mm)	1180	1180	
Weight per set (kg)	90	180	

3. PPE

Minimum PPE: safety helmet, safety footwear, high vis, suitable gloves, eye protection

4. Pre use inspection

Before each use, perform the following inspection and record findings:

(NOTE: This user manual should be read in conjunction with Risk Assessment RA-PRD-125)

- Visual check for cracks, welds, corrosion or deformation of frame.
- Check screw thread for wear, play, or damage.
- · Confirm wheels, accociated hardware and handles are secure and functional.
- Confirm spindles, collars & cones are present and free of damage.
- · Check wind handle and hex head socket for wear.
- Confirm product compliance plate is legible and matches the unit being used.
- Verify unit has correct rated capacity for the drum to be handled.

Do not use if any defects are found — tag out and remove from service.

Contact TEN for further instruction.





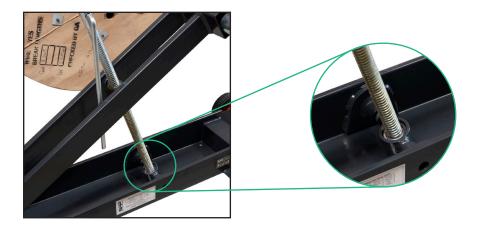
5. Ground & site requirements

- Use only on a firm, level surface capable of supporting the combined weight of the stands, drum and personnel.
- Avoid soft, sloping, or unstable ground.
- Keep the immediate work area clear of trip hazards and unnecessary personnel.

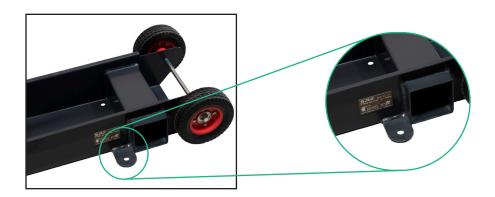
6. Setup procedure

Note: Always use a matched pair of stands (same model and inspected together).

- 1. Move both stands close to drum with wheels facing the pull direction.
- 2. Ensure stands are on firm level ground so the bases are fully supported.
- 3. Lift moving arm up to insert the base of the screw handles into fixed bearing point in the stand frame.



- 4. Wind to extend the drum support arm up (unfold) until the spindle mounts line up with the drum holes
- 5. Locate the bolt down points (4 on each side) if permanent fixing is required.



tengroup.com.au PAGE 4





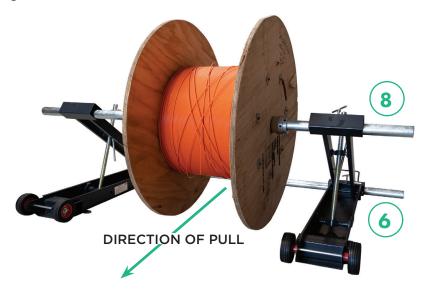
6. Setup procedure (cont.)

- 6. Insert the joining spindle through the rear of both stands and tighten the T-Screws to stabilise the pair.
- 7. Confirm the drum orientation so the cable will feed off the correct way
- 8. Insert the drum spindle through the stand drum barrel, at the same time, slide the collar and the cones onto the spindle.

Continue to slide the spindle all the way through the drum flange, sliding the second cone and collar in place

Finally insert the spindle through the opposite stand drum barrel and tighten the T-Screws to hold spindle in place

Ensure the cones locate snugly into the drum hole and the collar against the frame and lock in place by tightening the grub screws



7. Lifting & lowering

- 1. Use the wind handle or M20 hex nut head (with suitable rattle gun) to raise the drum clear of the ground. Lift evenly using both stands. (**NOTE**: Remove handle when utilising a rattle-gun)
- 2. Raise only to the height necessary to allow free rotation and uncoiling.
- 3. Do not stand under a supported drum or near pinch points while lifting or lowering.
- 4. When lowering, do so slowly and controllably. Keep hands and body clear of the base and spindles.

8. Final check before commencing pull

- 1. Ensure lifting screw is resting inside bearing shown in figure 6:3 on both frame
- 2. Check the stand is facing the direction as the planned cable pull
- 3. Both joining spindle T-Screws are tightened
- 4. Both drum spindle T-Screws are tightened
- 5. Check Cone and Collar grub screws are tightened and engaged

tengroup.com.au PAGE





9. Spare parts



Part No.	Description	Weight (kg)
SPP-T-SCREW-DJ	Spindle T-Screw, suits 2T & 4T drum Jacks (Pair)	0.28
SPP-WA-DJ	Wheels, with axle and hardware	2.3
SPP-CONE-70-DJ	Cone, suits 4T 70mm spindle (Pair)	5.8
SPP-CONE-60-DJ	Cone, suits 2T 60mm spindle (Pair)	6.4
SPP-COLLAR-70-DJ	Collar, suits 4T 70mm spindle (Pair)	2.0
SPP-COLLAR-60-DJ	Collar, suits 2T 60mm spindle (Pair)	2.24
SPP-SPINDLE-2T	Spindle & Joining bar 2T	15.6
SPP-SPINDLE-4T	Spindle & Joining bar 4T	32.6

10. Stickers & compliance plate

SPP-DJ-2T

Compliance Sticker

2 TONNE DRUM JACK

DRUM JACKS ARE FOR THE LIFTING OF DRUMS OF CABLE OR WIRE DRUM JACK SET IS RATED FOR WLL-2000 KG EACH SET IS TESTED AT 3000KG TEST DATE - 15/02/2019 COMPLIANCE CERTIFICATE - 45874.1 RUD CHAINS PTY LTD MAXIMUM DRUM DIAMETER 2400MM **DISTRIBUTED BY**

www.tengroup.com.au

Located under the handle of each 2T frame

SPP-DJ-4T

Compliance Sticker

4 TONNE DRUM JACK

DRUM JACKS ARE FOR THE LIFTING OF DRUMS OF CABLE OR WIRE DRUM JACK SET IS RATED FOR WLL-4000 KG EACH SET IS TESTED AT 6000KG TEST DATE - 11/04/2024 COMPLIANCE CERTIFICATE - TEST002473-3

RUD ENGINEERING SERVICES MAXIMUM DRUM DIAMETER 2400MM

DISTRIBUTED BY +61 7 3212 8999

www.tengroup.com.au

Located under the handle of each 4T frame

Oil & Grease Sticker

TEN Group Australia

Clean Regularly and Apply Oil/ Grease to **Threaded Bar**

RAWD 142

Located top of joining spindle of each 2T frame

Oil & Grease Sticker

TEN Group Australia

Clean Regularly and Apply Oil/Grease to **Threaded Bar**

RAWD 142

Located top of joining spindle of each 4T frame

Operating instruction sticker

OPERATION INSTRUCTIONS DRUM JACKS Sizes 2T and 4T



RAWD1

- 1. Warning: USE ONLY ON HARD, LEVEL SURFACES
- 2. Place Drum Jacks on each side of the Drum. Max. 50mm from Drum to Drum Jack.
- 3. Screw the Thread Bar until Spindle Support reaches the Drum centre, both sides.
- 4. Insert largest possible spindle through Drum and insert into Jacks. Lock Tee Screw.
- 5. Place another spindle into the rear stabiliser and lock with Tee Screw.
- 6. Raise the Drum off the ground. Ensure Drum is level.
- Keep clear from all Pinch Points when transporting and using the Drum Jacks.

Distributed by TEN Group Australia +61 7 3212 8999

www.tengroup.com.au

Located on the side of each 2T frame

Operating instruction sticker

OPERATION INSTRUCTIONS DRUM JACKS Sizes 2T and 4T



- 1. Warning: USE ONLY ON HARD, LEVEL SURFACES
- 2. Place Drum Jacks on each side of the Drum. Max. 50mm from Drum to Drum Jack.
- 3. Screw the Thread Bar until Spindle Support reaches the Drum centre, both sides.
- 4. Insert largest possible spindle through Drum and insert into Jacks. Lock Tee Screw. 5. Place another spindle into the rear stabiliser and lock with Tee Screw.
- 6. Raise the Drum off the ground. Ensure Drum is level.
- 7. Keep clear from all Pinch Points when transporting and using the Drum Jacks
- 8. Wear appropriate PPE.

Distributed by TEN Group Australia +61 7 3212 8999 www.tengroup.com.au

Located on the side of each 4T frame







SCOTT ROWER PRODUCTS

10. Stickers & compliance plate (Cont.)

SPP-DJ-2T

Pinch Point sticker



Located directly above the operating instruction & the spindle specification sticker of each 2T frame

SPP-DJ-4T

Pinch Point sticker



Located directly above the operating instruction & the spindle specification sticker of each 4T frame

Spindle rating sticker

OTT POWER PRODUCTS

SPINDLE RATINGS FOR DRUM JACKS				
Drum Jack Model	SPP-DJ-2T	SPP-DJ-4T		
Spindle Size (OD / Wall thickness)	60mm / 5mm	70mm / 8mm		
Max. Drum to Jack Distance	50mm	50mm		
Working Load Limit	2000kg	4000kg		

As Per Test Certificates

45874.1 - RUD Engineering Services (SPP-DJ-2T)
TEST002473-3 - RUD Engineering Services (SPP-DJ-4T)
Distributed by TEN Group Australia
+61 7 3212 8999 www.tengroup.com.au

Located on the opposite side of the operating instructions of each 2T frame

Spindle rating sticker



SPINDLE RATINGS FOR DRUM JACKS				
Drum Jack Model	SPP-DJ-2T	SPP-DJ-4T		
Spindle Size (OD / Wall thickness)	60mm / 5mm	70mm / 8mm		
Max. Drum to Jack Distance	50mm	50mm		
Working Load Limit	2000kg	4000kg		

As Per Test Certificates
45874.1 - RUD Engineering Services (SPP-DJ-2T)
TEST002473-3 - RUD Engineering Services (SPP-DJ-4T)
Distributed by TEN Group Australia
+61 7 3212 8999 www.tengroup.com.au

Located on the opposite side of the operating instructions of each 4T frame

Compliance and Serial number plate



Located on the side towards to front near the wheels of each 2T frame

Compliance and Serial number plate



Located on the side towards to front near the wheels of each 4T frame $\,$

SPP Sticker



Located on the front face of the drum spindle barrel of each 2T frame

SPP Sticker



Located on the front face of the drum spindle barrel of each 4T frame

tengroup.com.au PAGE 7
TEN_Group SPP-DJ-2T & 4T User Manual 1025

Contact us

TEN

HEAD OFFICE - QUEENSLAND2B/605 Zillmere Road, ZILLMERE QLD 4034



PHONE US +61 7 3212 8999







