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**1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER**

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**1.1 Product identifier**

**Product name** EPOXYGLAS BOND PATCHING KIT - PART B  
**Synonyms** EPOXY ADHESIVE, PATCHING KIT • INTERNAL ID: H1917, CT400-0979, T400-1190 • S0311 - PRODUCT CODE

**1.2 Uses and uses advised against**

**Uses** EPOXY HARDENER

**1.3 Details of the supplier of the product**

**Supplier name** THE ENERGY NETWORK (AUST) PTY LTD  
**Address** 2B / 605 Zillmere Road, Zillmere, QLD, 4034, AUSTRALIA  
**Telephone** (07) 3212 8999  
**Fax** (07) 3212 8998  
**Email** [sales@tengroup.com.au](mailto:sales@tengroup.com.au)  
**Website** <http://www.tengroup.com.au>

**1.4 Emergency telephone numbers**

**Poison Information Centre** 13 11 26

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**2. HAZARDS IDENTIFICATION**

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**2.1 Classification of the substance or mixture**

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

**Physical Hazards**

Not classified as a Physical Hazard

**Health Hazards**

Skin Corrosion/Irritation: Category 1B  
Skin Sensitisation: Category 1  
Serious Eye Damage / Eye Irritation: Category 1  
Acute Toxicity: Inhalation: Category 4

**Environmental Hazards**

Aquatic Toxicity (Acute): Category 3  
Aquatic Toxicity (Chronic): Category 3

**2.2 GHS Label elements**

**Signal word** DANGER

**Pictograms**

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### Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H402	Harmful to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

### Prevention statements

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

### Response statements

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

### Storage statements

P405	Store locked up.
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### Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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### 2.3 Other hazards

No information provided.

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## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

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### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
GLASS, OXIDE	65997-17-3	266-046-0	67 to 69%
DIETHYLENTRIAMINE	111-40-0	203-865-4	15 to 17%
REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT $\leq$ 700)	25068-38-6	500-033-5	15 to 17%

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## 4. FIRST AID MEASURES

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### 4.1 Description of first aid measures

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities and safety shower should be available.

### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

### 4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

## 5. FIRE FIGHTING MEASURES

### 5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

### 5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

### 5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

### 5.4 Hazchem code

2X  
 2 Fine Water Spray.  
 X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

## 6. ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

### 6.2 Environmental precautions

Prevent product from entering drains and waterways.

### 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store at 25°C.

### 7.3 Specific end uses

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Diethylene triamine	SWA [AUS]	1	4.2	--	--
Non-respirable fibres, inspirable dust	SWA [AUS]	--	2	--	--
Synthetic mineral fibres, respirable fibres	SWA [AUS]	--	0.5 f/ml	--	--

### Biological limits

No biological limit values have been entered for this product.

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### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

### PPE

- Eye / Face** Wear splash-proof goggles. When using large quantities or where heavy contamination is likely, wear a faceshield.
- Hands** Wear butyl or neoprene or PVA or Viton® or nitrile gloves.
- Body** Wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator. If sanding dry product, wear a Class P1 (particulate) / N95 respirator.



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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	OPAQUE LIQUID
<b>Odour</b>	MILD IRRITATING ODOUR
<b>Flammability</b>	CLASS C2 COMBUSTIBLE
<b>Flash point</b>	> 98°C
<b>Boiling point</b>	> 207°C
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	10.5 to 11
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	NOT AVAILABLE
<b>Solubility (water)</b>	NOT AVAILABLE
<b>Vapour pressure</b>	< 1 mm Hg @ 20°C
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	NOT AVAILABLE
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	> 399°C
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	350000 cP to 500000 cP
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

### 9.2 Other information

<b>Density</b>	1.7 g/cm <sup>3</sup> @ 20°C
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## 10. STABILITY AND REACTIVITY

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### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

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### 10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

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## 11. TOXICOLOGICAL INFORMATION

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### 11.1 Information on toxicological effects

**Acute toxicity** Harmful if inhaled. Ingestion may result in burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
DIETHYLENETRIAMINE	1080 mg/kg (rat)	1090 mg/kg (rabbit)	0.3 mg/L (rat)
REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)	> 15 g/kg (rat)	> 23 g/kg (rabbit)	--

**Skin** Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

**Eye** Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible serious eye damage.

**Sensitisation** May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.

**Mutagenicity** Not classified as a mutagen.

**Carcinogenicity** Not classified as a carcinogen. Glass filament, continuous, is not classifiable as to its carcinogenicity to humans (IARC Group 3).

**Reproductive** Not classified as a reproductive toxin.

**STOT - single exposure** Over exposure may result in irritation of the nose and throat, with coughing, dizziness and drowsiness. High level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

**STOT - repeated exposure** Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated with single exposure.

**Aspiration** Not classified as causing aspiration.

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## 12. ECOLOGICAL INFORMATION

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### 12.1 Toxicity

Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

### 12.2 Persistence and degradability

No information provided.

### 12.3 Bioaccumulative potential

No information provided.

### 12.4 Mobility in soil

No information provided.

### 12.5 Other adverse effects

Avoid contamination of drains and waterways.

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## 13. DISPOSAL CONSIDERATIONS

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### 13.1 Waste treatment methods

**Waste disposal** Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

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## 14. TRANSPORT INFORMATION

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CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	1760	1760	1760
<b>14.2 Proper Shipping Name</b>	CORROSIVE LIQUID, N.O.S. (contains diethylenetriamine)	CORROSIVE LIQUID, N.O.S. (contains diethylenetriamine)	CORROSIVE LIQUID, N.O.S. (contains diethylenetriamine)
<b>14.3 Transport hazard class</b>	8	8	8
<b>14.4 Packing Group</b>	III	III	III

**14.5 Environmental hazards**

Not a Marine Pollutant.

**14.6 Special precautions for user**

<b>Hazchem code</b>	2X
<b>GTEPG</b>	8A1
<b>EmS</b>	F-A, S-B

**15. REGULATORY INFORMATION**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> All components are listed on AIIC, or are exempt.

**16. OTHER INFORMATION**

**Additional information** WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:  
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:  
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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