

# **SAFETY DATA SHEET**

# 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name HASTINGS EPOXY ADHESIVE 10-097-1 PART B

Synonyms 10-097-1, P50200 - PART NUMBERS ● EPOXY ADHESIVE 10-097-1 PART B ● P50201, P50208, P50209 -

PART NUMBERS

1.2 Uses and uses advised against

This product is used in conjunction with Hastings Epoxy Adhesive 10-097-1 Part A. Please refer to the

appropriate SDS before use.

1.3 Details of the supplier of the product

Supplier name THE ENERGY NETWORK (AUST) PTY LTD

Address 2B / 605 Zillmere Road, Zillmere, QLD, 4034, AUSTRALIA

**Telephone** (07) 3212 8999 **Fax** (07) 3212 8998

Emailsales@tengroup.com.auWebsitehttp://www.tengroup.com.au

1.4 Emergency telephone numbers

Poison Information 13 11 26

Centre

# 2. HAZARDS IDENTIFICATION

# 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

#### **Physical Hazards**

Not classified as a Physical Hazard

#### **Health Hazards**

Skin Corrosion/Irritation: Category 1B Skin Sensitisation: Category 1

Serious Eye Damage / Eye Irritation: Category 1

Toxic to Reproduction: Category 2

#### **Environmental Hazards**

Not classified as an Environmental Hazard

# 2.2 GHS Label elements

Signal word DANGER

**Pictograms** 







Page 1 of 7



SDS Date: 11 Mar 2025

Revision No: 3.2

# **Hazard statements**

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

H361 Suspected of damaging fertility or the unborn child.

#### **Prevention statements**

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

#### Response statements

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P310 Immediately call a POISON CENTRE or doctor/physician.
P321 Specific treatment is advised - see first aid instructions.
P362 + P364 Take off contaminated clothing and wash it before reuse.

#### Storage statements

P405 Store locked up.

### **Disposal statements**

P501 Dispose of contents/container in accordance with relevant regulations.

#### 2.3 Other hazards

No information provided.

# 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	59.48%
4-NONYL PHENOL	84852-15-3	284-325-5	10 to 19%
TETRAETHYLENEPENTAMINE	112-57-2	203-986-2	10 to 19%
BENZYL ALCOHOL	100-51-6	202-859-9	9.8%
REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)	25068-38-6	500-033-5	1 to 4%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<=1%

# 4. FIRST AID MEASURES

# 4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or

an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

# 4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.



SDS Date: 11 Mar 2025 Revision No: 3.2

#### 4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

### 5. FIRE FIGHTING MEASURES

## 5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

#### 5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

#### 5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

#### 5.4 Hazchem code

2X

- 2 Fine Water Spray.
- X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

## 6. ACCIDENTAL RELEASE MEASURES

#### 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

# 6.2 Environmental precautions

Prevent product from entering drains and waterways.

#### 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

## 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

### 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

### 7.3 Specific end uses

No information provided.

# 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

#### 8.1 Control parameters

#### **Exposure standards**

Ingredient	Reference	TWA		STEL	
Ingredient		ppm	mg/m³	ppm	mg/m³
Calcium carbonate (Limestone, Marble, Whiting)	SWA [AUS]		10		
Quartz (respirable dust)	SWA [AUS]		0.05		
Quartz (respirable dust) (Precautionary advice)	WorkSafe VIC		0.02		

ChemAlert.

SDS Date: 11 Mar 2025 Revision No: 3.2

Page 3 of 7

## **Biological limits**

No biological limit values have been entered for this product.

#### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction

ventilation is recommended.

**PPE** 

Eye / Face Wear splash-proof goggles.

Wear PVA or Viton® or nitrile gloves. Hands

**Body** Wear coveralls.

Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator. If sanding dry Respiratory

product, wear a Class P1 (particulate) / N95 respirator.







# 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

YELLOW PASTE **Appearance** Odour AMINE-LIKE ODOUR **Flammability** COMBUSTIBLE **NOT AVAILABLE** Flash point **Boiling point** > 205.4°C

**Melting point** 

NOT AVAILABLE **NOT AVAILABLE Evaporation rate NOT AVAILABLE** Hq **NOT AVAILABLE** Vapour density **NOT AVAILABLE** Relative density Solubility (water) **INSOLUBLE** 

Vapour pressure 0 hPa

Upper explosion limit **NOT AVAILABLE** Lower explosion limit **NOT AVAILABLE** Partition coefficient **NOT AVAILABLE Autoignition temperature** NOT AVAILABLE **Decomposition temperature** NOT AVAILABLE Viscosity NOT AVAILABLE **Explosive properties** NOT EXPLOSIVE **Oxidising properties NOT AVAILABLE Odour threshold NOT AVAILABLE** 

9.2 Other information

2.04644 g/cm3 to 2.04763 g/cm3 @ 20°C Density

VOC 200.6 g/L to 200.7 g/L

# 10. STABILITY AND REACTIVITY

# 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

# 10.2 Chemical stability

Stable under recommended conditions of storage.

#### 10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

# 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.



SDS Date: 11 Mar 2025 Revision No: 3.2

Page 4 of 7

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

#### 10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

# 11. TOXICOLOGICAL INFORMATION

# 11.1 Information on toxicological effects

Acute toxicity Ingestion may result in burns of the mouth and throat, as well as a danger of perforation of the oesophagus

and the stomach.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
LIMESTONE (CALCIUM CARBONATE)	> 5000 mg/kg (rat)		
4-NONYL PHENOL	1300 mg/kg (rat)		
TETRAETHYLENEPENTAMINE	3990 mg/kg (rat)	660 mg/kg (rabbit)	
BENZYL ALCOHOL	1200 mg/kg (rat)	2000 mg/kg (rabbit)	> 4.178 mg/L (rat) (AICIS)
REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)	> 15 g/kg (rat)	> 23 g/kg (rabbit)	

**Skin** Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

**Eye** Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible serious eye damage.

Sensitisation May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.

**Mutagenicity** Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen. Crystalline silica is classified as carcinogenic to humans (IARC Group 1).

However, adverse health effects, usually associated with long term exposure to high crystalline silica dust

levels, are not anticipated due to product form.

**Reproductive** Suspected of damaging fertility or the unborn child.

STOT - single Over exposure may result in irritation of the nose and throat, with coughing, dizziness and drowsiness. High

exposure

level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

**STOT - repeated**Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated exposure with single exposure.

**Aspiration** Not classified as causing aspiration.

# 12. ECOLOGICAL INFORMATION

## 12.1 Toxicity

Harmful to aquatic life with long lasting effects.

# 12.2 Persistence and degradability

No information provided.

# 12.3 Bioaccumulative potential

No information provided.

# 12.4 Mobility in soil

No information provided.

#### 12.5 Other adverse effects

Avoid contamination of drains and waterways.

# 13. DISPOSAL CONSIDERATIONS



SDS Date: 11 Mar 2025 Revision No: 3.2

Page 5 of 7

#### 13.1 Waste treatment methods

Waste disposal Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an

approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent

contamination of drains and waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

# 14. TRANSPORT INFORMATION

#### CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE





	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1760	1760	1760
14.2 Proper Shipping Name	CORROSIVE LIQUID, N.O.S. (contains 4-nonylphenol, branched, tetraethylenepentamine)	CORROSIVE LIQUID, N.O.S. (contains 4-nonylphenol, branched, tetraethylenepentamine)	CORROSIVE LIQUID, N.O.S. (contains 4-nonylphenol, branched, tetraethylenepentamine)
14.3 Transport hazard class	8	8	8
14.4 Packing Group	II	II	II

#### 14.5 Environmental hazards

Marine Pollutant.

#### 14.6 Special precautions for user

 Hazchem code
 2X

 GTEPG
 8A1

 EmS
 F-A, S-B

Other information The environmentally hazardous substance mark is not required when transported in packages of less

than 5 kg/L (UN Model Regulations: Special Provision 375; IATA: Special Provision A197; IMDG:

Special Provision 969) or less than 500 kg/L by Australian Road and Rail.

# 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals (GHS Revision 7).

Inventory listings AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)

All components are listed on AIIC, or are exempt.

**UNITED STATES: TSCA (US Toxic Substances Control Act)**All components are listed on the TSCA inventory, or are exempt.

# 16. OTHER INFORMATION

Additional information

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

Page 6 of 7 SDS Date: 11 Mar 2025
Revision No: 3.2



RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

#### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

#### **HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

#### Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711 Fax: +61 8 9322 1794

Email: info@rmtglobal.com Web: www.rmtglobal.com

[ End of SDS ]



SDS Date: 11 Mar 2025 Revision No: 3.2

Page 7 of 7